



Wausau Coated Products, Inc.

Product Specification #W009475
60# Semi Gloss / PCT-241 Blockout / 40#

FACESTOCK DESCRIPTION: 60# SEMI GLOSS

Bright blue-white facestock with a medium gloss level. Has good opacity, brightness, and a smooth finish suitable for water-based and UV flexographic, UV letterpress, and offset printing applications

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| Basis Weight (25 x 38 / 500) lbs. | 60 |
| Caliper, mils | 3.0 |
| Tensile, lbs., MD / CD | 35 / 17* |
| Tear, g, MD / CD | 30 / 30 |
| Brightness, % | 90 |
| Opacity, % | 91 |
| Smoothness, PPS, F/W | 0.79/0.72* |
| Gloss | 71 |
| pH | Alkaline |
| Regulatory Compliances | FDA 21 CFR 175.105 for indirect food contact, CONEG, Heavy Metals, ASTM F963-96a Child Toy Safety, RoHS compliant, CA - AB 1108 Compliant, CA - Proposition 65, elemental chlorine free, non-ozone depleting and lignin free. |

*Based on typical run data.

ADHESIVE DESCRIPTION: PCT-241 BLOCKOUT

Cold temperature emulsion acrylic permanent with a gray blockout feature. PCT-241 exhibits high initial tack and very good adhesion to a variety of substrates including corrugated, rigid plastics, films, glass, and painted metal substrates. It offers good die-cutting and stripping characteristics. It is not recommended for water immersion.

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| Type | Cold Temperature Permanent |
| Classification | Emulsion Acrylic |
| Regulatory Compliances | FDA 21 CFR 175.105 for incidental food contact, CONEG, Heavy Metals, ASTM F963a Child Toy Safety, Acute Oral Toxicity, Primary Dermal Irritant, Primary Eye Irritant, and NAFTA |
| pH | Alkaline |
| Minimum Application Temp. | +25°F |
| Service Temperature Range | -10°F to +200°F |

LINER DESCRIPTION: 40# SC LINER

A supercalendered bleached kraft liner. Superior die-cutting and stripping properties. Recommended for roll-to-roll applications. Good back printability.

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| Basis Weight (25 x 38 / 500) lbs. | 44.8 |
| Caliper, mils | 2.5 |
| Brightness, % | 81 |
| Opacity, % | 65 |
| Tensile, lbs./in., MD / CD | 34 / 22 |
| Tear, G, MD / CD | 32 / 34 |
| Gloss, 75° | 45 |
| Regulatory Compliances | FDA 21 CFR 175.105 for incidental food contact, California Clean Water (Prop. 65), and NAFTA. Lignin free. |

All product specifications are for informational use only. Each customer and/or end user should determine the suitability of any product for their particular application. The above specifications are based on typical values and most current information.

Shelf Life: One year when stored at 72°F / 50% RH.

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