



Wausau Coated Products, Inc.

Product Specification W026571

55# 100% Recycled Natural Kraft Optimized for

HP Indigo Presses / H-318 / 1.2 mil Clear Polyester

FACESTOCK DESCRIPTION: 55# 100% Recycled Natural Kraft Optimized for HP Indigo Presses

Recycled natural kraft has the coloring and consistency of a brown paper grocery bag. Recycled natural kraft gives a cozy, primitive, rustic, or "earthy" look for label applications. Perfect for candle labeling, art, crafts, gourmet foods, or on any label requiring a unique appearance. This paper is top coated and optimized for HP Indigo Presses.

Basis Weight (25 x 38 / 500), lbs	55
Caliper, mils	5.8
Tear, MD / CD, g	79 / 101
Tensile, MD / CD, lbs.	25 / 11
PCW, %	100
Recycled Content, %	100

ADHESIVE DESCRIPTION: H-318

H-318 is the ideal choice for high end beverage and spirits, with improved resistance to moisture and humidity after bottling and at presentation to the consumer. H-318 is an aggressive, blended emulsion acrylic adhesive with the unique ability to combine special characteristics from different adhesives. H-318 was engineered to provide excellent high initial tack and quicker label adhesion onto glass while providing functional converting performance on an array of paper and film face stocks.

Type	Hybrid
Classification	Emulsion Acrylic
Minimum Application Temp., °F	35
Service Temperature Range, °F	+10 to +150
Regulatory Compliances	FDA 21 CFR 175.105

LINER DESCRIPTION: 1.2 Mil Clear Polyester

A clear polyester film liner with high strength and durability. Typically used for high speed automatic roll-to-roll applications.

Caliper, mils	1.2
Yield, sq. in/lb	16,500
Tensile Strength, MD / TD, psi	29,900 / 29,900
Haze, %	3.5%
Elongation at break, MD / TD, %	100 / 100
Shrinkage at 302°F/30 min., MD / TD, %	2 / 0.4
Regulatory Compliances	CONEG, REACH

All product specifications are for informational use only. Each customer and/or end user should determine the suitability of any product for their particular application. The above specifications are based on typical values and most current information. Specific products listed were current at the time of publication, however, all raw materials are subject to change.

Shelf Life: One year when stored at 72°F / 50% RH.