



Dual Digital 55# 100% Recycled Natural Kraft / Permanent / 80# Score Back Sheet Size 12" x 18"

FACESTOCK DESCRIPTION: Dual Digital 55# 100% Recycled Natural Kraft

Recycled natural kraft has the coloring and consistency of a brown paper grocery bag. Recycled natural kraft gives a cozy, primitive, rustic, or "earthy" look for label applications. Perfect for candle labeling, art, crafts, gourmet foods, or on any label requiring a unique appearance. This paper is top coated and optimized for HP Indigo Presses as well as production toner presses.

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|-----------------------------------|----------|
| Basis Weight (25 x 38 / 500), lbs | 55 |
| Caliper, mils | 5.8 |
| Tear, MD / CD, g | 79 / 101 |
| Tensile, MD / CD, lbs. | 25 / 11 |
| PCW, % | 100 |
| Recycled Content, % | 100 |

ADHESIVE DESCRIPTION: Permanent

A cold temperature emulsion acrylic permanent which exhibits good initial tack and good adhesion to a variety of substrates. Adhesion to rigid plastics, films, glass, and painted metals is good. Cuts and die-cuts cleanly. Good choice for sheet and roll-to-sheet applications.

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| Type | Cold Temperature Permanent |
| Classification | Emulsion Acrylic |
| pH | Alkaline |
| Minimum Application Temp., °F | 35 |
| Service Temperature Range, °F | -10 to +200 |
| Regulatory Compliances | California Proposition 65, CONEG, RoHS, Acute Oral Toxicity 16 CFR 1500.3, REACH, FDA 21 CFR 175.105, Primary Skin Irritant 16 CFR 1500.41, Primary Eye Irritant 16 CFR 1500.42 |

LINER DESCRIPTION: 80# Score Back

Clay-coated bleached kraft liner designed for roll-to-sheet applications. Manufactured with liner scores every 1-1/4" apart.

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| Basis Weight (25 x 38 / 500), lbs | 84.5 |
| Caliper, mils | 4.6 |
| Opacity, % | 86 |
| Tear, MD / CD, g | 61 / 71 |
| Tensile, MD / CD, psi | 36 / 21 |
| Regulatory Compliances | Acid Free, ASTM F963 Child Toy Safety, California Proposition 65, CONEG, RoHS, REACH, FDA 21 CFR 175.105 |

All product specifications are for informational use only. Each customer and/or end user should determine the suitability of any product for their particular application. The above specifications are based on typical values and most current information. Specific products listed were current at the time of publication, however, all raw materials are subject to change.

Shelf Life: One year when stored at 72°F / 50% RH.